



OEM REFINISHING SYSTEM™

STANDARD OPERATING PROCEDURE

1

PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth. Scuff with P400 grit or Maroon Scuff Pad. Blow off and wipe with tack rag if needed.

2

EZ COAT™



Choose appropriate **Ez Coat™** color. Apply 1 coat until hiding. Flash time achieved while moving across larger parts.

ⓘ Smaller parts may require 1 - 2 minutes to properly flash.

3

FACTORY PACK™

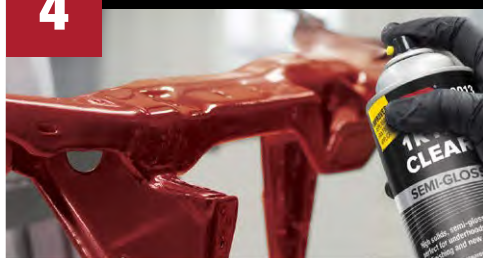


Choose appropriate **Factory Pack™** color. Apply 1 coat until hiding. Flash time achieved while moving across larger parts.

ⓘ Smaller parts may require 1 - 2 minutes to properly flash.

4

1K CLEAR



Choose **1K HS Clear (Matte, Semi-Gloss or Gloss)**. Apply 1 coat until covered. Allow 30 – 60 minutes before assembly or installation.



WATCH & LEARN



WATCH THE VIDEO AT:
semproducts.com/sop-ors



ABRASIVES

Part	Product	Size
SA4947	Maroon Scuff Pad	4.5" x 9"
SA1320	Perf-Roll 400-grit	2.75" Roll

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



EZ COAT

Part	Color	Size
62213	Black	16 oz. Aerosol
62223	Olive Green	16 oz. Aerosol
62233	Light Green	16 oz. Aerosol
62243	Gray	16 oz. Aerosol
62253	Tan	16 oz. Aerosol
62263	Olive Brown	16 oz. Aerosol
62273	White	16 oz. Aerosol
62283	Field Drab	16 oz. Aerosol
62293	Dark Green	16 oz. Aerosol



FACTORY PACK

Part	Product	Size
19xxx	Factory Pack	16 oz. Aerosol



1K CLEAR

Part	Product	Size
40903	1K HS Gloss Clear	20 oz. Aerosol
40913	1K HS Semi-Gloss Clear	20 oz. Aerosol
40923	1K HS Matte Clear	20 oz. Aerosol

SEM Products
Rock Hill, SC 29730
Tech Support: 1-800-831-1122
Customer Care: 1-866-327-7829
semproducts.com

REDUCE
LABOR UP TO 85%
WHEN REFINISHING SUPPORT PARTS, CUT-INS & JAMBS